

Quantum Technology in Flexible Job Shop Scheduling? A Field Report Using Digital Annealer

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Quantum Teche Taste of Quantum
Field P A Taste of Today
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Rudimentary

 \longleftrightarrow

Too Complex



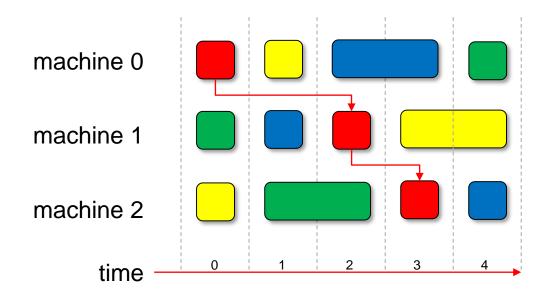


A "Taste" of Quantum















 $> 10^{100}$







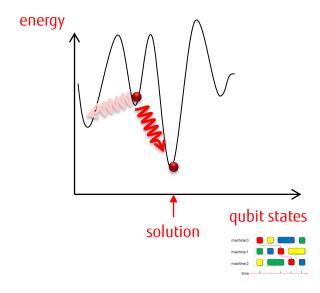
Production Plan

Fingerprint

Qubits











M

quantum intuition

→ massively parallel







10,000 x faster

60 s vs 10

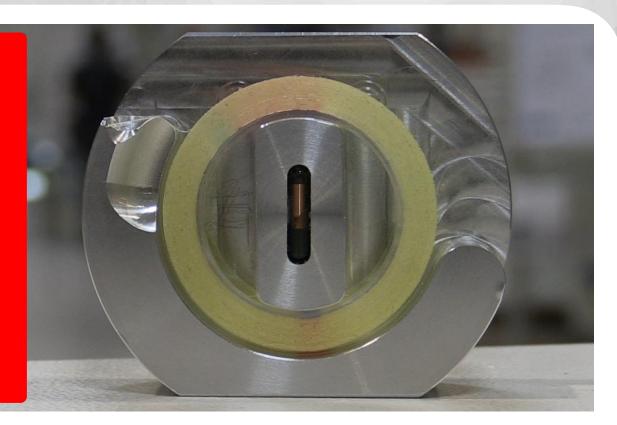
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■ Individual configurations

- Automatic production planning
- Lot size 1 production



Tape Dispenser Production















40 jobs

4 operations

6 machines

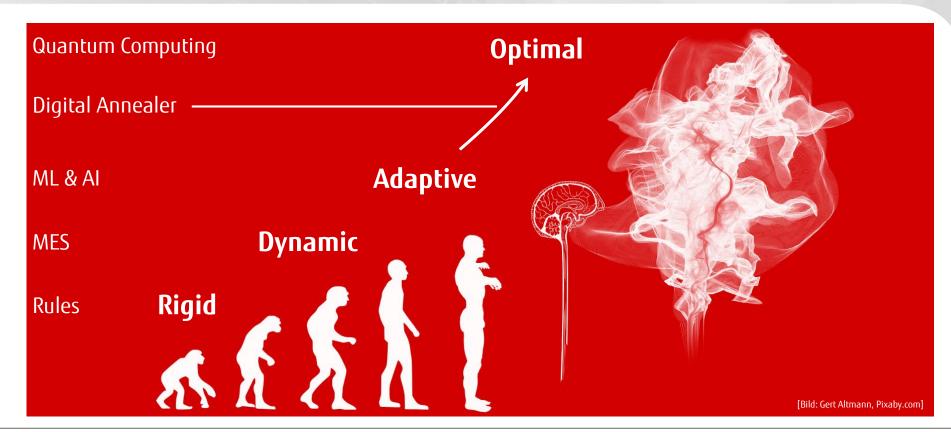
2 scheduling decisions

 $> 10^{287}$ schedules

Evolution of scheduling

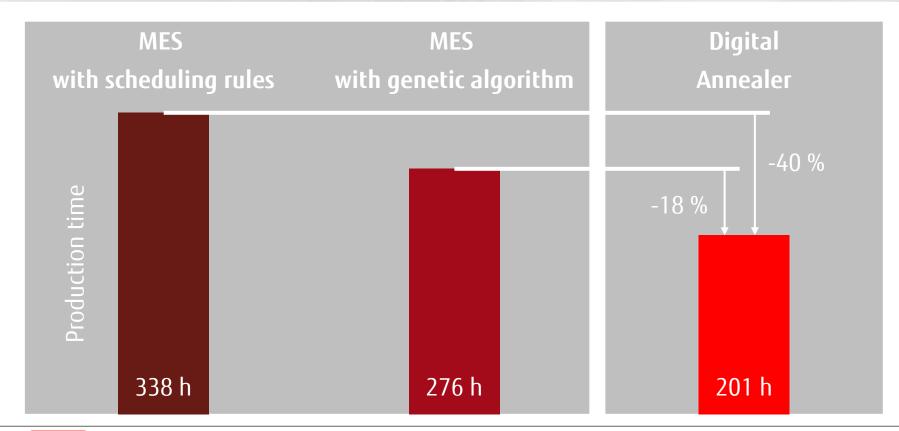
















Faster

Better Results

Higher Scalability

Higher Flexibility





Throughput

Delivery Reliability

Last Minute Orders

Production Outages

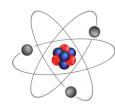




Near optimum sufficient – Digital Annealer Combinatorial problems



Absolute optimum – Quantum Annealer Decryption







Moves the boundary of



Quantum Advantage

Proven relevance for Job Shop Scheduling

Wets the appetite for Quantum Advantage